

SECTION 01 35 13.46

CLEAN ZONE GENERAL REQUIREMENTS

PART 1 GENERAL

1.1 REFERENCES

> The publications listed below form a part of this section to the extent referenced. The publications are referred to within the text by the basic designation only.

> > INTERNATIONAL ORGANIZATION FOR STANDARDIZATION (ISO)

- Section Includes: C.
 - 1. Boundaries.
 - 2. Standards.
 - 3. Definitions.
 - 4. General Clean Zone Procedures.

prescribed locations.

ISO 14644-1

⁽²⁰¹⁵⁾ Cleanrooms and Associated Controlled Environments Part 1: Controlled Er Classification of Air Cleanliness 1.2 SUMMARY This section spe<mark>cif</mark>ies the general require а. ments whc perform work or function within the Clear Zone. ective of this sect ment within which me to p<mark>rov</mark>íde a h The object rol echanical, enviror lectri om systems will and process pir inst alled: in a clean er 1. Ма int ronme itial construction om al clear om . Lcation. Clean products 2 brought into the Clean Zone meeting minimum cleanliness standards on both interior and exterior surfaces. Establish and monitor personnel cleanliness levels and construction protocol standards for each construction stage. 4. Enforce active contamination controls consistent with each construction stage. 5. Monitor required level of cleanliness using spot checks at



- 5. Construction Stage.
- 6. Training and Security.
- 7. Garments.
- 8. Clean Zone Entry Requirements.
- 9. Delivery, Storage, and Handling.
 - (a) Delivery.
 - (b) Storage.
 - (c) Handling.

1.3 BOUNDARIES

a. The Clean Zone is defined as the building mea bounded by the ★=User Defined Data following grids: 1. Level 01 (★). 2. Level 02 (🕇 vel: 03 Le Τc dent d protocol for semiconductor onstruc or opment faci litie requirements of Section 1. ar * an except where indicated. v to escribes requirements for boot covers in the tion ÷ levels. and Section 1.11 describes requirements for walk-off mats and tacky mats at entrances to the \star and \star Levels.

The other paragraphs and tables within this specification section do not apply to the \bigstar Level and \bigstar Level areas defined above.

- b. The Cleanrooms are defined as the building areas bounded by the following grid:
 - 1. Level 🖈

1.4 STANDARDS

ISO 14644-1: Cleanrooms and Associated Controlled Environments - Part 1: Classification of Air Cleanliness.



tools.

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1.5 ADMINISTRATIVE REQUIREMENTS

- a. Refer to Standard ISO 14644-1 for a complete list of definitions appropriate to cleanrooms. Specific words and phrases used within these Contract Documents are defined below for easy reference.
- b. As-Built Cleanroom: Cleanroom which is complete and ready for operation with services connected and functional, but without production equipment or personnel within the room.
- c. At-Rest Cleanroom: Cleanroom which is complete and has production equipment installed and operating, but without personnel within the room.
- d. Test and Balancing Contractor: The air and water systems testing, adjusting, and balancing contractor (TABC) retained by the Contractor to assist and verify completion and performance of the operating systems.
- e. Base Build: This is the project where the CSL-MIF facility constructed, including site elements, cture, arc tru ectu cleanroom, mechanical, electrical, pro cess, plumbi ont Ls, telecom, fire alarm, fire protection, security s ster an ther facility elements included in the Construction] cuments. е Ва Build project does not include the Tool Install scope, rh lsts the installation of Tool ls througho<mark>ut the clean</mark>room nd well al, electrical, process, the mechanic and t i nne ctions tothe
- Cleanroo The anroom testing and f. Certification Contra cto: certi ractor CC) tained by Contractor to assist and cont y final ion and performance of the cleanroom systems. veri mplet
- g. Classes of Cleanliness: Statistically allowable number of particles of a given size per cubic meter of air.
- h. Cleanroom: A defined clean area or room in which the concentration of airborne particles is controlled to specified limits. For this project, the cleanroom is the space bounded by the cleanroom structural floor slab below, the cleanroom filtered ceiling grid above, and the perimeter cleanroom walls, including spaces, products, and utilities within.
- i. Clean Zone: A defined clean area in which the concentration of airborne particles is controlled to specified limits. The Clean Zone is the building space described above, in the paragraph Clean Zone Boundaries, bounded by the floor slab below, the deck membrane above, and the perimeter fire, separation, and boundary walls, which encompass cleanrooms of any cleanliness classification, as well as any remote special rooms for cleanroom support equipment, including spaces, products, and utilities within.
- j. Clean Zone Construction Stage: See Stage.



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- k. Clean Zone Director: The person, hereinafter referred to as the Director, vested with authority by the Contractor to supervise personnel working within the Clean Zone and to ensure requirements of the Contract Documents are met in completion of the Clean Zone construction, including spaces, products, and utilities within.
- Interstitial: A defined clean area bounded by the plane of the cleanroom filtered ceiling below, the bottom of the building ★ Level structural deck above, and the perimeter fire, separation, and boundary walls, including spaces, products, and utilities within.
- m. Office Clean: A standard of cleanliness commonly maintained in finished commercial office spaces with no visible residues of dirt, dust, oil, grease, or debris on the floor, walls, or workstations as normally achieved by cleaning, wiping, and vacuuming.
- n. Operating Cleanroom: Cleanroom in normal operation with services functioning and with production equipment and personnel present and performing their normal work functions within the room.
- o. Products: Materials, equipment, physical items, ap
- P. Stage: The phase or degree of construct Lo compl andat ha specific activities, training, securi earan dress WOI prot ocol, cleaning procedures, rk habits W s, and ystem ei e, as defined herein.

\star: A defined ty a bo<mark>und</mark>ed by t he, building lab-on-gra he bottom nroom structural floor slab floor f the le below, and the perimeter fire boundary walls, including epar and spaces, prod 1 - + thin. ar

1.6 SUBMITTALS

Architect approval is required for submittals with an "A" designation; submittals not having an "A" designation are for information only. When used, a designation following the "A" designation identifies the office that will review the submittal for the Architect. Submittals with an "S" are for inclusion in the Sustainability eNotebook, in conformance to Section 01 33 29 SUSTAINABILITY REPORTING. Submit the following in accordance with Section 01 33 00 SUBMITTAL PROCEDURES.

SD-01 Preconstruction Submittals

Compliance Matrix; A, AE

Cleanroom Construction Contractor Experience; A, AE

- 1.7 GENERAL CLEAN ZONE CONSTRUCTION PROCEDURES
 - a. The following activities are prohibited inside the Clean Zone at any Stage:



- 1. Eating or drinking foodstuffs.
- 2. Smoking of cigarettes, cigars, or pipes.
- 3. Spitting.
- Standing, walking, or sitting on electrical conduit and bus duct, HVAC ductwork, fire sprinkler piping, or other building utility piping.
- 5. Standing, walking, or sitting on process high-purity or double-contained specialty gas piping.
- 6. Standing, walking, or sitting on ceiling cleanroom filter modules or packaged ceiling modules, whether boxed in storage or installed in the ceiling grid (not applicable to Subfab and Fandeck levels).
- 7. Breaking open any clean products specially sealed and wrapped for protection until the product is installed.
- 8. Cutting, threading, soldering, grinding, or welding pipe, conduit, bus duct, or fittings, after completion of Stage 1 activities (not applicable to Subfab and Fandeck levels).

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9. Operating any propane , acetylene , diesel tool, high-lift, or other construction equi

spilling Apr olying or in, baint, ulking, or le ner diffusin product ont the the struct before ot urai applicatio n of specified sealers nts

11. Entering or working inside the Clean Zone in garments and nootwear that are not in compliance with written Clean Zone cleanliness protocol posted for the construction stage (not applicable to Subfab and Pandeck levels).

. Entering or working inside the Clean Zone without badge clearance posted for the construction stage (not applicable to Subfab and Fandeck levels).

- b. Mandatory procedures for persons entering and working in the Clean Zone in Stages 3 through 5:
 - 1. Clean footwear with electric foot scrubber at entry to gowning area.
 - 2. Walk on all sections of tacky mat provided at entry to the Clean Zone.
 - 3. Wipe down or vacuum off construction materials, tools, and accessories.
 - 4. Wipe up spills of caulking, sealant, filter gel, paint, and similar products immediately.

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- 5. Dispose of tie-straps, plastic seal wraps, and other product-protecting devices in trash receptacles.
- Enclose and contain bits of construction debris, such as nuts, washers, wire-cut ends, insulation scraps, metal trimmings, and similar products from falling beyond the work zone into interstitial or under floor cavities.
- Wear garments and accessories as instructed and advise any worker who is not properly attired. Notify the Director of any person improperly attired.
- 8. Provide continuous 99.99 percent efficient at most penetrating particle size HEPA-filtered vacuum pickup during drilling, coring, cutting, or similar particle-generating work activities after construction Stage 2.
- 9. Provide construction tools that are cleaned, stored, and used only within the designated Clean Zone after construction Stage 2.
- 10. Attend jobsite safety training classes conducted by the Cont
- 11. Follow safety rules as taught in the Contractor's safety follow normal safety discipline enforced by each employe standard procedure for the trade, worker experience type ofwork required.

 Complete the hazardous production materials (HPM) safety training sessions conducted by the Contractor

c. Security Procedures:

1. Display color-coded security badges and company identification inside the site perimeter boundary as established by the Contractor.

Clean Zone Entrance Requirements:

(a) Limited to persons with Clean Zone badges.

- (b) Visitors:
 - 1) Accompanied by an Owner's representative.

2) Check in with the Director prior to entry into the Clean Zone.

3. Respect temporary locks installed at entry points to restrict entry but permit safe exit.

d. Disciplinary Procedure:

1. The Contractor or Director will remove:

(a) Persons performing a prohibited activity immediately from the jobsite.

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(b) Persons not following the mandatory procedures immediately from the jobsite.(c) Persons without proper badge clearance for a posted controlled area immediately from the jobsite.

2. Prohibit repeat violators from entering the jobsite.

1.8 CONSTRUCTION STAGE ACTIVITIES

The activities shown in Table 1 - Construction Stage Activities are a listing of major tasks in construction of the cleanroom. The table is not inclusive of all required activities, and the sequencing of construction work shown within each stage shall be determined by Contractor.





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1.9 TRAINING AND SECURITY

- a. Badge Requirements:
 - 1. Employee name.
 - 2. Employer company name.
 - 3. Color as defined in Table 2.
- b. Hazardous Material Safety Training:
 - 1. Special Safety Classes: 2 hours duration, by the Contractor to familiarize workers with hazardous gases, chemicals, products, and



fluids referred to as hazardous production materials (HPM) to be found on the site during this stage of construction.

- 2. Customer Specific Training: Additional training on HPM may be required by customer, especially if the Tool Install phase overlapswith the Base Build project. Assume, for bid purposes, that another 2 hours of training will be required for customer specific requirements. This training will be conducted by customer or its designee.
- 3. Testing: Workers to pass the written safety test, which includes emergency alarm recognition.
- 4. Evacuation: Workers required to demonstrate safe emergency evacuation.



5. Required: As defined for workers in Table 2.



1.10 GARMENT

Type of garments to be worn is differentiated between what is required inside the building, inside the clean zone and inside the cleanroom.
Table 3 outlines the required garments for inside the building and Table 4 outlines the required garments for inside the clean zone and cleanroom.



c) Work Suit: One-piece, step-in, zip up nonshed Tyvek paper with full-length legs, full-length sleeves, front zipper, elastic straps at wrist and ankle, and badge pocket.

- Cleanroom Garment: One-piece, step-in, zip up work suit of nonshed gabardine, nylon, or rayon, with full-length legs, full-length sleeves, front zipper, elastic straps at wrist and ankle, badge pocket, and utility pockets as required for safe performance of work.
- 3. Color Choice: By Contractor.
- 4. Outer Garments for Visitors: Furnished by the Owner.



Description			Stage			
	1	2	3	4	5	
Clothing: Type chosen and Furnished by the worker suitable For performance of work.	X	Х	Х	Х	X	
leadgear: Hardhat furnished by he employer as required to protect workers for overhead azards.	Х	X	X	Х	X	
Pootwear: Type chosen and Surnished by the worker suitable For safe performance of work.	X	X	×	х	×	()
TABLE 3 - Garments Rec Description	quired . 1	Inside ti	he Build Stage 3	ing 4	5	ſ
hange Cycle: Clothing and shoes hanged by the worker as equired for performance of work ree of mud or other visible ontamination.		×	х	X	X	
		Х	Х	Х	X	
aundry Criteria: Laundered by the worker. Clothing must be in good condition and free of risible contamination.	Х	Δ				



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Description				Stag	re			-	
	1	2	3	4 CZ	4 CR	5 CZ	5 CR	-	
Clothing				1				-	
Normal or Inner if under worksuit: type chosen and furnished by the worker suitable for performance of work.	Х	Х	Х	X	X	Х	X	-	
Cleanroom Garment:					Х		Х	-	
Disposable Outer Work Suit:									
Disposable Smock:			X	Х		X			-
Headgear:	I	1	I		1				Ì
Hardhat furnished by the employer.	Х	Х	Х	X		X	1	()	
TABLE 4 - Garments Required	d Ins:	ide th	~ d1	an Zon	o l o n d	01		4	
Pescription		4	Y	Stag			room		
	1	2				5 CZ	5 CR	G	N
				Stag				E	N
Pescription Non-shed puld-over style with, crown, shoulder flaps, and face mask for full eyes-pnly face coverage, furnished by			X	Stag	4 CR		5 CR		'n



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Disposable Work Suits: Collected by the employer weekly for disposal.			Х	Х		Х			
Disposable Slip-on Shoe Covers: Collected by the Contractor weekly for disposal.			Х	X		X			
TABLE 4 - Garments Require	d Ins:	ide th	e Cle	an Zon	e and	Clean	room]	
Description				Stag	е			-	
	1	2	3	4 CZ	4 CR	5 CZ	5 CR	-	
Disposable Hair Covers and Mustache/Beard Covers: Collected by the Contractor weekly for disposal.			Х	Х		X		-	
Disposable Mustache/Beard Covers: Collected by the Contractor twice weekly for disposal.					X		x	11	
Repair or replace immediately, work suits, headgear, and shoe covers with tears or holes.			X	X	2	x	6	V	
Laundry Criteria ¹ Normal or Inner: Laundered by the worker.		x	X	x	Y	x	x	(1	N
Cleanroom Garments, Headgear Shoe Covers, and Gloves: Replaced and laundered by the Contractor twice weekly, issued on Monday and Thursday.				0	X		Х		
Disposable Work Suits, Hair Covers, Mustache/Beard Covers, Slip-On Shoe Covers, and Gloves: Replaced by the Contractor weekly, issued on Monday.			Х	X		X			
Disposable Mustache/Beard Covers: Replaced by the Contractor twice weekly, issued on Monday and Thursday.					X		Х	1	
Personal Hygiene	1	1	1	1	1	1	1		



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TABLE 4 - Garments Required Inside the Clean Zone and Cleanroom





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1.11 CLEAN ZONE ENTRY REQUIREMENTS

TABLE 5 - Clean Zone H	Entry Re	equirem	nents]		
Description			Stage			•		
	1	2	3	4	5			
★ and ★ Level Entry Requirement:	s:	1	1	1	1			
a. Provide temporary walk-off mats to the \bigstar and \bigstar Levels prior to								
electrical, process, and plumbing co These walk-off mats and tacky mats r duration of construction, commission	onstruct must be	tion ir worn t	n these chrough	space	es.			
b. Other rows within this table do Levels.	o not a	pply to	o the	* and	d 🖈			
Personnel (Listed Sequentially)							16	
Utilize temporary gown room.			X				()	
Utilize permanent gown ro <mark>om.</mark>				Х	X	0		
Clean outdoor shoes upon entry to gown room, using automatic shoe cleaners.		1	x	X	X			
Remove outdoor shoes on dirty side of gown room bench. Change into clean zone shoes on clean side of gown room bench.	9	V	X	×	X		ભ	M
Change into clean zone garments; enter clean zone.			Х	Х	Х			
Exit clean zone, remove and store clean zone garments, remove and store clean zone shoes, cross gown room bench, change into outdoor shoes, exit gown room.			Х	X	X			
Equipment								
Utilize temporary equipment staging room.			Х					
Utilize permanent equipment staging room.				X	X	-		
	1			L	1]		



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TABLE 5 - Clean Zone E	ntry Re	equirem	nents						
Description	Stage								
	1	2	3	4	5				
Clean equipment prior to entry into clean zone.			Х	X	Х				
Process Tool Staging Area: Use the permanent equipment staging room for process tool unpacking, cleaning, and run-in testing.				x	Х				

- 1.12 DELIVERY, STORAGE, AND HANDLING
 - a. Delivery:

e components with a 1. Ship Clean 2 aterpr roved layered protective coverings of t he complet assemb y lated components, ndividually, packag isit assoc 0 р ent and constru ction dust from contaminating t es.

2. hall e rea after installatio A1 cover ly rem ired for installation re e oved ide Clean Zone in a lation wi n Cl Zone construction.

3. Return material or equipment to the manufacturer for re-cleaning and repackaging where the original shipping protective wrap was torn or defective.

Any materials or equipment materially damaged or contaminated due to defective packaging, and deleterious material accumulation rendering that material, product or component deficient for Clean Zone installation, shall be marked "Rejected" and replaced by the Contractor.

- b. Storage:
 - 1. Materials shall be sealed in their original unopened packages.
 - 2. Seal open ends of ducts and pipes with moisture proof barrier until product is being connected during installation.
 - 3. Store all materials, products, and components in original protective packaging in a safe, dry, adequately ventilated area, free from heavy dust and not subject to combustion products, sources of water or other conditions to prevent damage or intrusion of foreign matter. Conspicuously mark rejected on any



materials that have been damaged and remove them from the job site.

- 4. Store products within the building in controlled space designated by the Contractor.
- 5. Do not store products in the staging area in excess of that used in 1 day's work.
- 6. Do not store contaminated materials in the staging areas or Clean Zone.
- c. Handling:
 - 1. Handle components with extreme care to prevent damage.
 - 2. Remove or strip packaging inside the designated equipment staging room outside the cleanroom per Contracting Agency instructions.
- PART 2 PRODUCTS (NOT USED)
- PART 3 EXECUTION
- 3.1 SUBMITTAL SCHEDULE



-- End of Section --