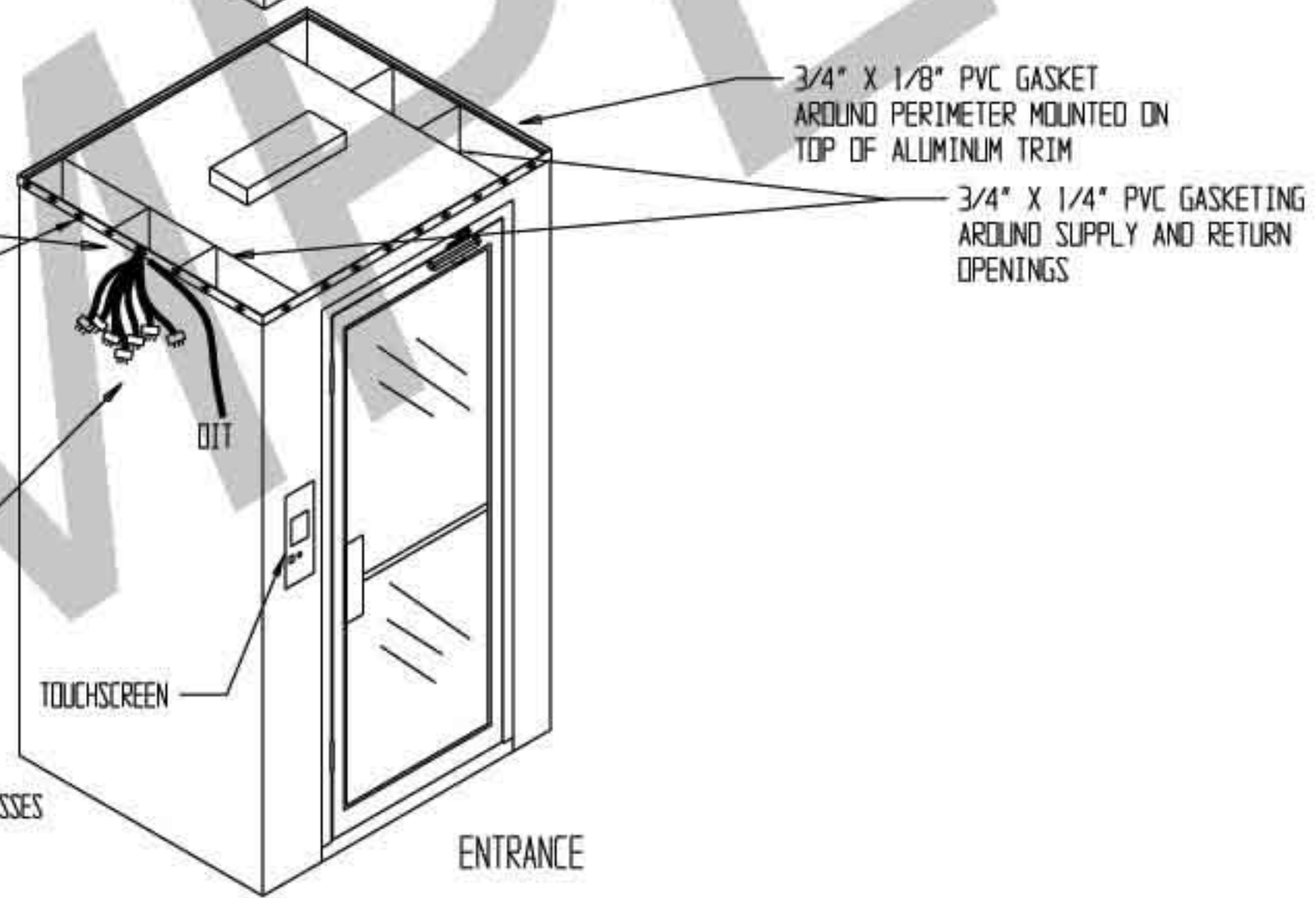
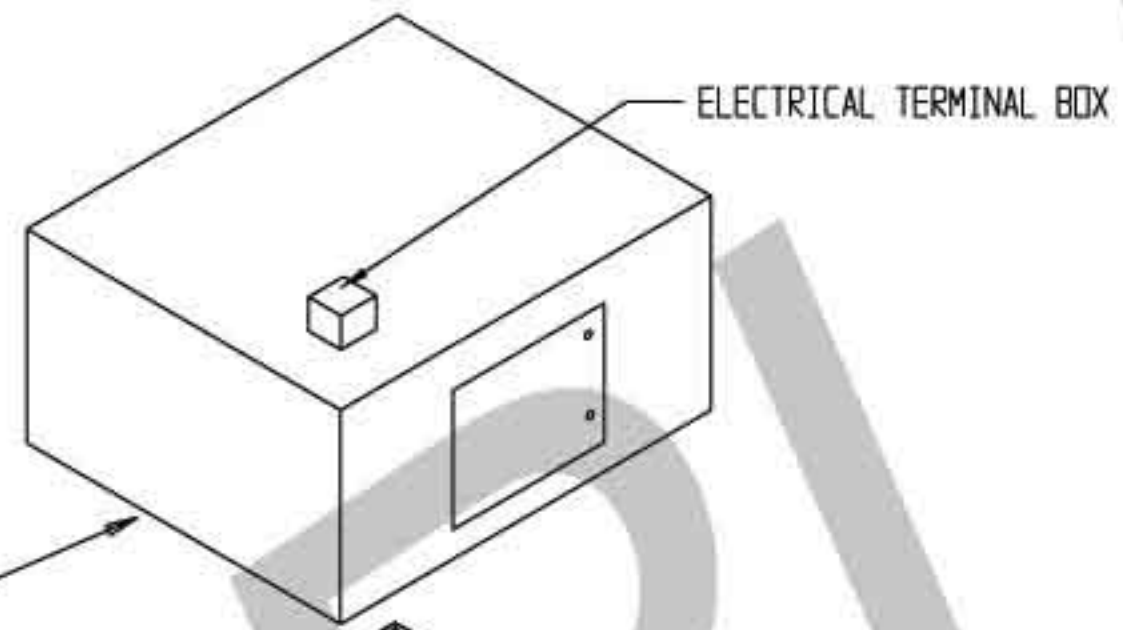
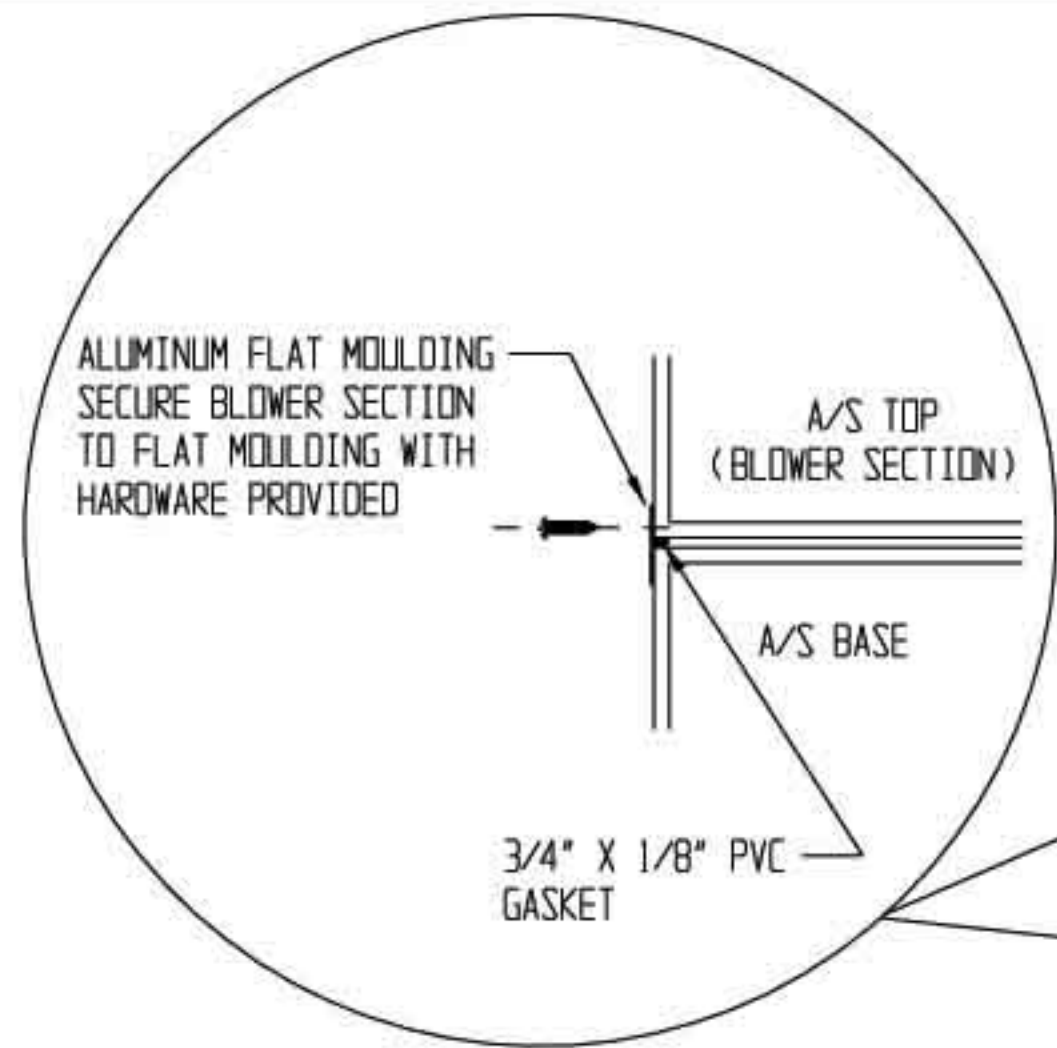


REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
AS BUILT		6/5/2006	SM



ASSEMBLY INSTRUCTIONS:

- UPRIGHT AIR SHOWER BASE SECTION AND SET INTO PLACE
- GASKET AROUND INSIDE OF FLAT Moulding AND AROUND SUPPLY AND RETURN HOLES
- LIFT AIR SHOWER BLOWER SECTION TO TOP OF AIR SHOWER BASE SECTION. SCREW THROUGH T-Moulding TO SECURE AIR SHOWER TO BLOWER SECTION
- PULL WIRING HARNESSSES UP THROUGH RETURN CHASE AND BRING INTO MAIN CONTROL BOX
- PLUG IN HARNESSSES TO APPROPRIATE LABELED TERMINALS
- PLUG PLC/TOUCHSCREEN COM CABLE INTO TOP OF PLC INSIDE CONTROLS ENCLOSURE
- SECURE AIR SHOWER TO FLOOR THROUGH PREFILTER GRILLES**
- SUPPLY AIR SHOWER WITH POWER AS PER VOLTAGE TAG ON ACCESS PANELS. (380V/3PH/50HZ (UNIT DRAWS 7.8 AMPS)
- REFER TO INSTRUCTION MANUAL FOR START-UP INSTRUCTIONS

SCREW THROUGH HOLES IN FLAT Moulding TO SECURE BLOWER SECTION

- 8 EA. ELECTRICAL HARNESSSES
- CNT PNL
 - T/S PWR
 - DOOR#1
 - DOOR#2
 - SENSOR
 - E-STOP 2
 - LIGHTS
 - DIT

**NOTE: IT IS VERY IMPORTANT TO CHECK THE AIR SHOWER AND MAKE SURE IT IS PLUMB AND LEVEL (DOORS MUST BE SQUARE FOR PROPER LOCK OPERATION)

DRAWN FOR:		HALCO PRODUCTS CO. 100 NO GORDON, ELK GROVE, ILL 60007		
		TITLE ASSEMBLY DETAILS MODEL# AS337-MP/NF/ST		
DRAWN BY TM/JY	SIZE	JOB NO. 11424-1	ENG NO.	REV
APPROVED BY	SCALE N/A	DATE 06/05/06	REF: 101399380	